BOAT: HAMPTON (SSN-767) ITEM NO: 312-11-001

COAR: 26-021 PCN: <u>EA01-Q364</u>

CMP: NONE

PLANNER: DYER

1. SCOPE:

1.1 Title: EDG Fuel Control Linkage; repair

- 1.2 Location of Work:
 - 1.2.1 Auxiliary Machinery Room
- 1.3 Identification:
 - 1.3.1 Quantity (One) Ea. Emergency Diesel Generator, 38ND8 1-8 1207 HP; Mfr: Fairbanks-Morse, APL# 665360250

2. REFERENCES:

- 2.1 Standard Items
- 2.2 S9312-AH-MMA-010, Emergency Diesel Generator Set, SUB 38ND8 1/8 VOL 1 Operation and Maintenance
- 2.3 S9312-AH-MMA-020, Emergency Diesel Generator Set, SUB 38ND8 1/8 VOL 2 Troubleshooting, Corrective Maintenance, Parts Breakdown and Installation
- 2.4 SERVICE INFORMATION LETTER, Volume A Issue 22 REV 2 8-1/8 O.P. Fuel Control Linkage

3. REQUIREMENTS:

- 3.1 Accomplish the requirements of 009-90 of 2.1 for each equipment listed in 1.3.1.
- 3.2 Conduct general linkage inspection of each equipment listed in 1.3.1 in accordance with REF 2.4 Steps 1 thru 1.12.
- 3.2.1 If the racks are reading Zero, proceed with step 4 of REF 2.4 (Para 3.5 of Work Item), Adjustment of the Shutdown Mechanism. If the racks are NOT reading Zero, proceed with step 2 of REF 2.4 (PARA 3.3 of Work Item), Adjustment of the Fuel Racks.
 - 3.3 Accomplish adjustment of the fuel racks of each equipment listed in

1 of 3 ITEM NO: <u>312-11-001</u>

BOAT: HAMPTON (SSN-767)

- 1.3.1 in accordance with REF 2.4 Steps 2 thru 2.6.
- 3.3.1 Recheck the zero and the full fuel rack positions. Reconnect the governor link rod to the governor link mechanism and proceed to the shutdown lever adjustment (PARA 3.5 of Work Item)
- 3.3.2 If the governor link rod will no longer align with the governor link lever when the racks are at Zero and the governor terminal shaft indicated above zero but less than 1/8th fuel position than proceed with Adjuatment of the Governor Linkage (PARA 3.4 of work Item)
- 3.4 Accomplish adjustment of the governor linkage of each equipment listed in 1.3.1 in accordance with REF 2.4 Steps 3 thru 3.2.
- 3.5 Accomplish adjustment of the shutdown mechanism of each equipment listed in 1.3.1 in accordance with REF 2.4 Steps 4 thru 4.4.
- 3.6 Submit one legible copy, in hard copy or electronic media, of a report listing the results of the requirements of 3.2 thru 3.5 to the SUPERVISOR.

(I)(G) "TEST"

- 3.7 Accomplish operational test of each equipment listed in 1.3.1 in accordance with 2.2.
- 3.7.1 Submit one legible copy, in hard copy or electronic media, of a report listing the results of the requirements of 3.7 to the SUPERVISOR.

4. NOTES:

- 4.1 OEM to provide 2 personnel, 10 hours/day, 7 days a week, 14 Days excluding Holidays.
- 4.2 Interferances to be removed by Lead Maintenance Activity (LMA) and or Ships Force.

Interferances are identified as follows:

- 1] Exhaust System Wrinkle Bellies Piping
- 2] Jacket Water Piping
- 3] Air Start Pipig
- 4] Gage Lines
- 5] Bracing and Brackets about the Forward Part of Engine
- 5. GOVERNMENT FURNISHED MATERIAL(GFM):

5.1 LLTM:

1. None.

5.2 PUSH MATERIAL:

2 of 3 ITEM NO: 312-11-001

BOAT: HAMPTON (SSN-767)

- 1. None.
- 5.3 KITTED MATERIAL:

1. None.

3 of 3 ITEM NO: <u>312-11-001</u>